

1/3

Fig.1

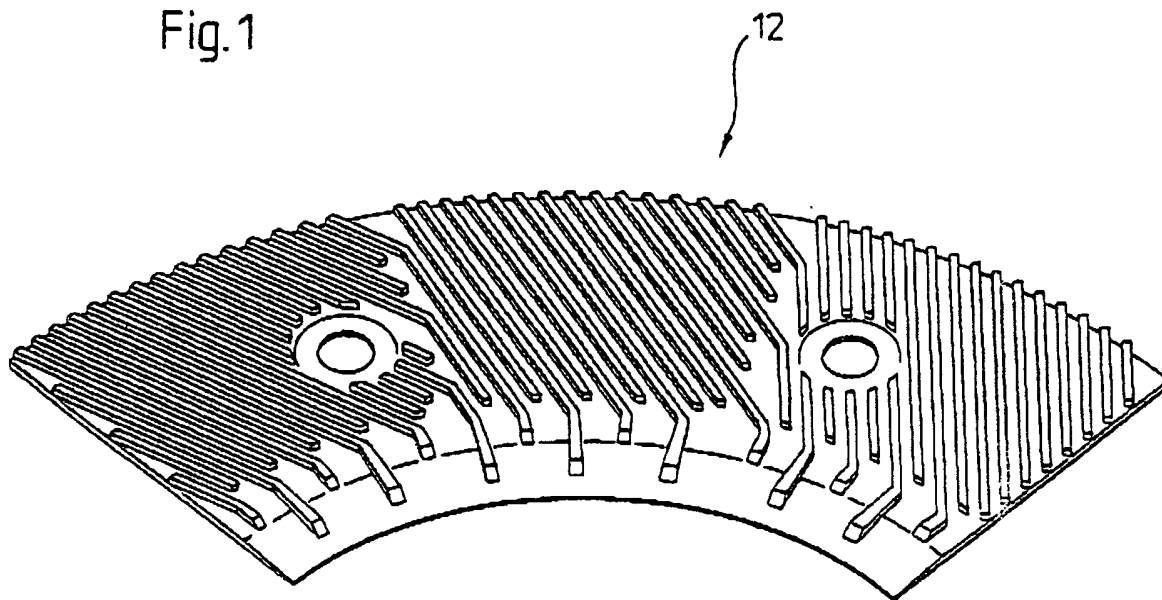
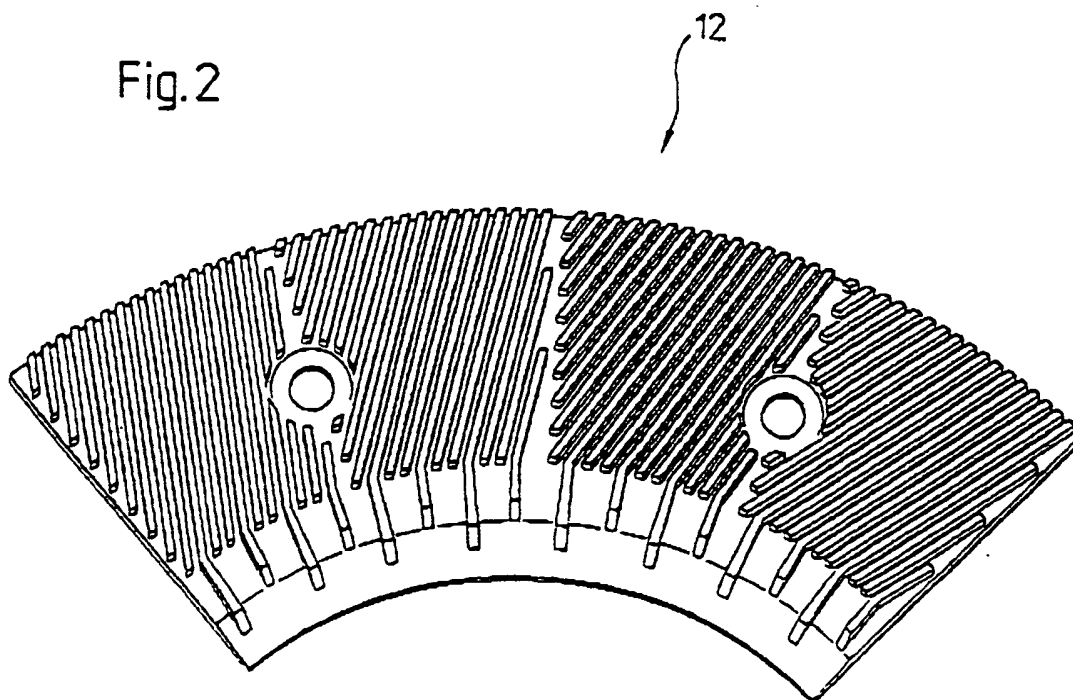
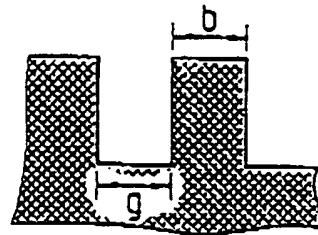


Fig.2



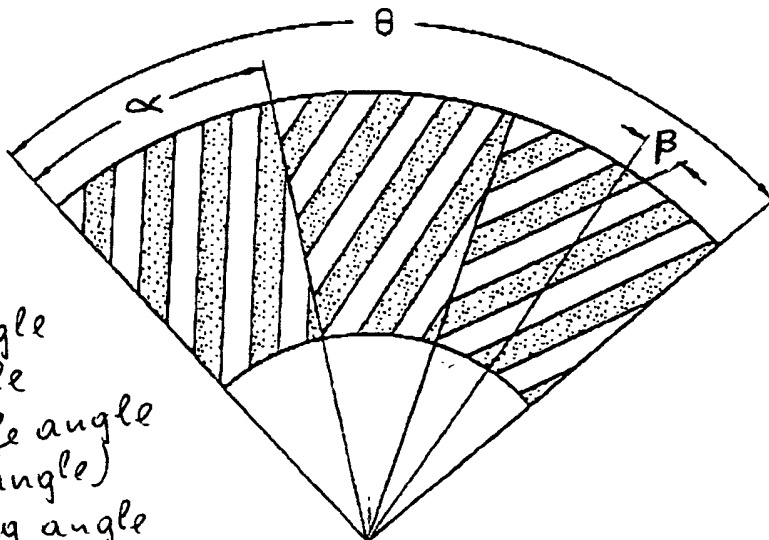
2/3

Fig.3



b Messerbreite knife width (bar width)  
 g Nutbreite groove width

Fig.4



θ Segmentwinkel  
 α Sektorwinkel  
 β Zahn. bzw. Messer-  
 winkel (Barangle)  
 γ Schnittwinkel  
 γ  $\alpha_s + \alpha_R$  oder  
 γ  $2 \times \alpha$  für  $\alpha_s = \alpha_R$

⊕ segment angle  
 α sector angle  
 β tooth or knife angle  
 (bar angle)  
 γ intersecting angle  
 γ  $\alpha_s + \alpha_R$  or  
 γ  $2 \times \alpha$  for  $\alpha_s = \alpha_R$

3/3

Fig.5

